



Technical Data Lubricants

Helical-bevel (K)
gear units



INFORMATION

All K..9 gear units have a universal mounting position and are filled with the same quantity of oil in the same variant and mounting position, except for M4.

K..., KA...B, KH...B, KV...B

Gear unit	Fill quantity in liters					
	M1	M2	M3	M4	M5	M6
K..19	0.35	0.35	0.35	0.38	0.35	0.35
K..29	0.65	0.65	0.65	0.8	0.65	0.65
K..37	0.50	1.00	1.00	1.25	0.95	0.95
K..47	0.80	1.30	1.50	2.00	1.60	1.60
K..57	1.10	2.20	2.20	2.80	2.30	2.10
K..67	1.10	2.40	2.60	3.45	2.60	2.60
K..77	2.20	4.10	4.40	5.8	4.20	4.40
K..87	3.70	8.0	8.7	10.9	8.0	8.0
K..97	7.0	14.0	15.7	20.0	15.7	15.5
K..107	10.0	21.0	25.5	33.5	24.0	24.0
K..127	21.0	41.5	44.0	54.0	40.0	41.0
K..157	31.0	62.0	65.0	90.0	58.0	62.0
K..167	33.0	95.0	105.0	123.0	85.0	84.0
K..187	53.0	152.0	167.0	200	143.0	143.0

M1= Foot Mount

M4= Vertical Mount