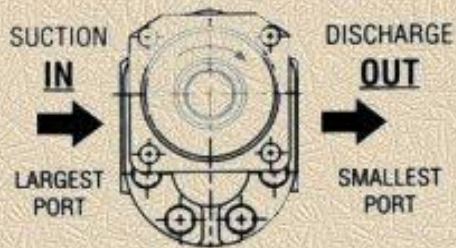


GEAR PUMP ROTATION

How to determine direction of rotation and location of inlet and discharge port

Drive Shaft in Higher Position and Belly of Pump DOWN



CLOCKWISE
"C"

VIEWED FROM DRIVE SHAFT END



COUNTER-CLOCKWISE
"A"

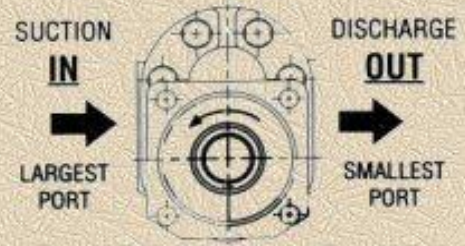
VIEWED FROM DRIVE SHAFT END

Drive Shaft in Lower Position and Belly of Pump UP



CLOCKWISE
"C"

VIEWED FROM DRIVE SHAFT END



COUNTER-CLOCKWISE
"A"

VIEWED FROM DRIVE SHAFT END