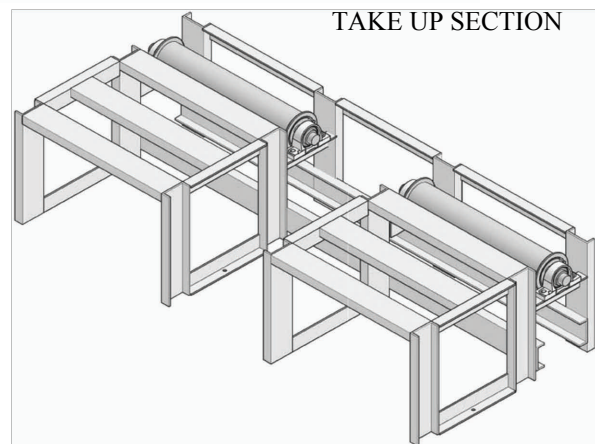
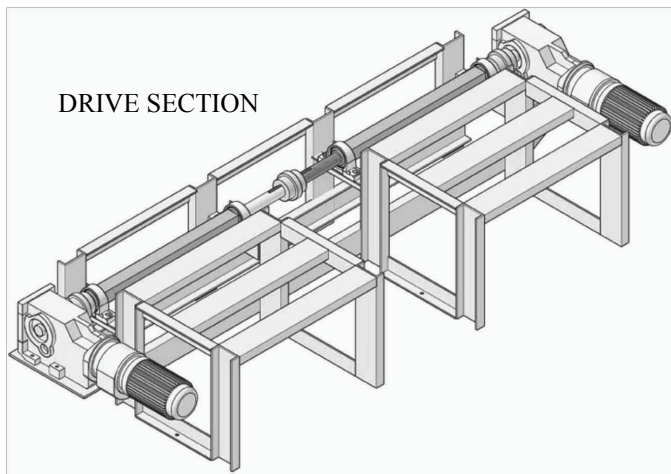
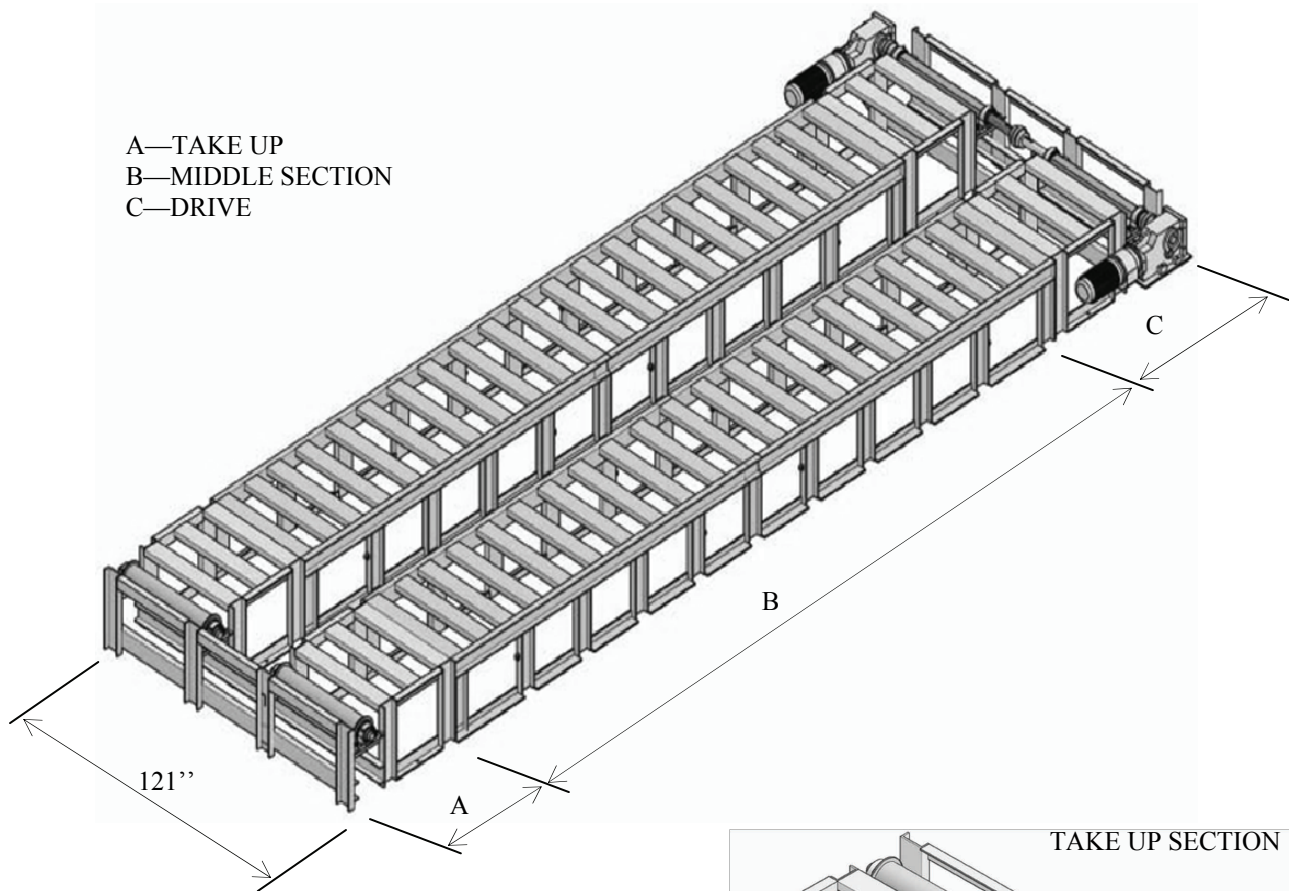


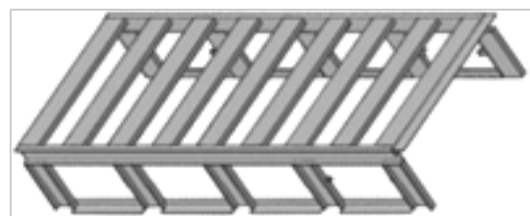
DUAL BELT CONVEYOR 4FT-MODEL - BCD4

Gear Drive Mounted on Outer sides

A—TAKE UP
B—MIDDLE SECTION
C—DRIVE



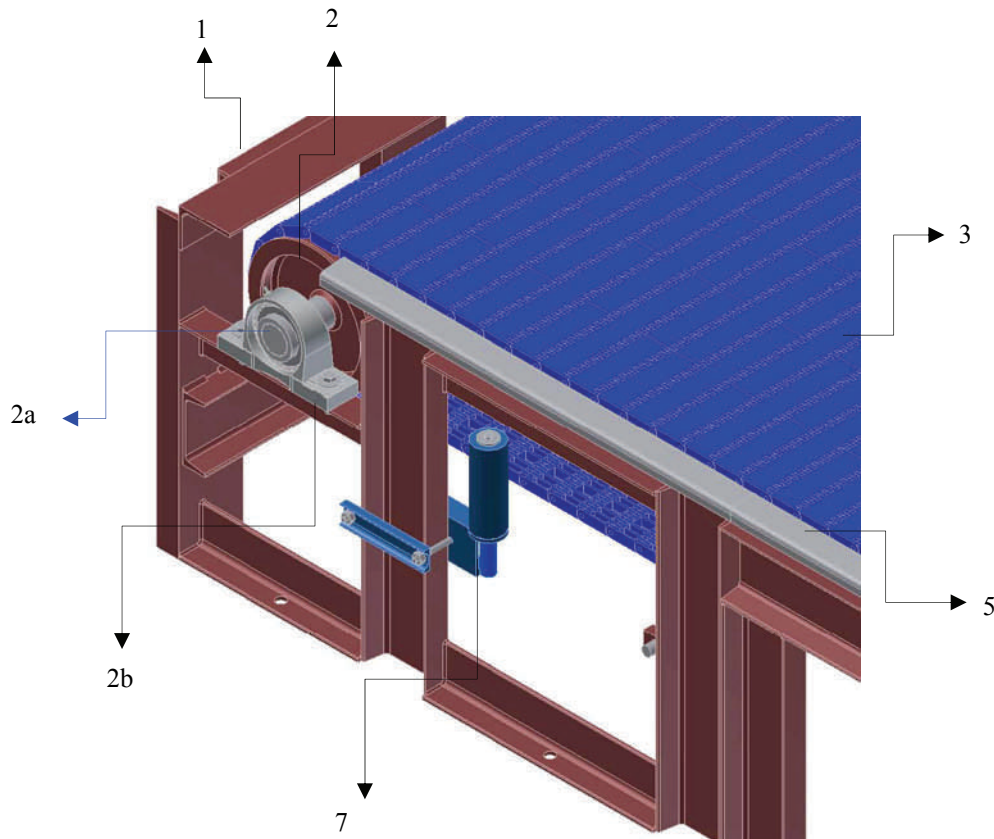
MIDDLE SECTION



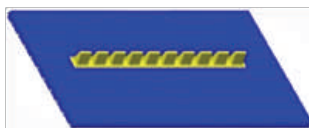
DUAL BELT CONVEYOR 4FT-MODEL - BCD4

Gear Drive Mounted on Outer sides

TAKE UP SECTION



2. TAKE UP DRUMS



BELT w/PUSHERS



PILLOW BLOCK w/SCREW FASTENER SET



STEEL ANGLE



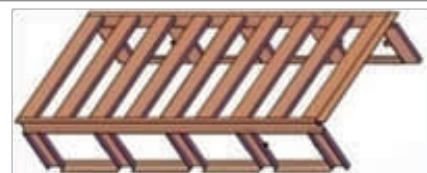
GUIDE RAIL STRIPS



RETURN BELT GUIDE



END PLATES



MIDDLE SECTION 10'

DUAL BELT CONVEYOR 4FT-MODEL - BCD4

Gear Drive Mounted on Outer sides

DUAL BELT 4FT- TAKE UP

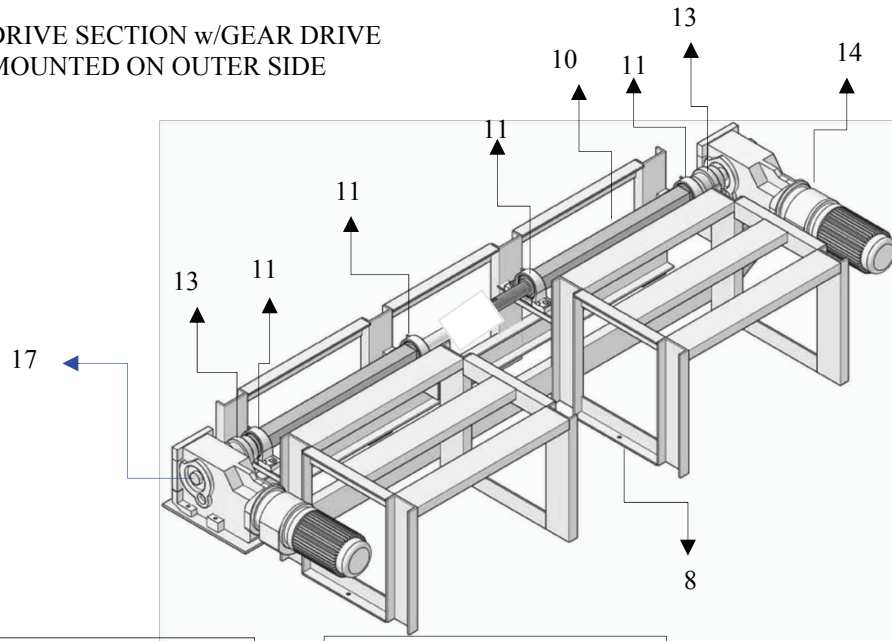
ITEM	DESCRIPTION	PART NUMBER	QTY
1	TAKE UP SECTION -FRAME TAKE UP SECTION—ASSEMBLY	BCN4AA BCN4A	1
2	TAKE UP DRUM -Shaft 2" -Pillow Block w/Screw Fastener Sets - Hex Head Cap Screw ½"-13x2 ½"Lg - Flat Washer ½" I.D.x1 ¼"O.D. - Split Lock Washer ½" - Hex Nut ½"-13	BCN4AD WA1WB - HHCS1213225 FW12125 SLW1/2 HN1213	4 4 8 16
3	BELT w PUSHERS BELT w/o PUSHERS	BCN4EWP BCN4ENP	320' 329'
4	STEEL ANGLE, (for ALL DUAL BELT) 1.5"x1.5"x1/4"x20'Lg -GUIDE RAIL STRIPS, Stainless Steel 12 Gax1'xX SHEET METAL #3/16"x30"x X	BCN4I	17 136 66
5	DIAMOND PLATE To Cover Take Up and Drive		2
6	END PLATES w/ Socket Head Cap Screws 3/8"-16x1"Lg w/ flat head w/ hex Nut 3/8"-16	BCN4AE SHCS3816100 HN3816	4+4 16
7	RETURN BELT GUIDES W/ HEX BOLT THREAD ROD HEX NUT HEX CUP SCREW	B-CN1RBG	2+2
	MIDDLE SECTION 10' INSERT SECTION X	BCN4CA	28(n) n

DUAL BELT CONVEYOR 4FT-MODEL - BCD4

Gear Drive Mounted on Outer sides

DUAL BELT 4FT- DRIVER SIDE

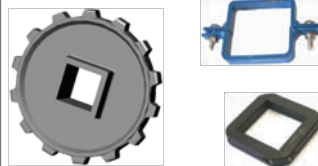
DRIVE SECTION w/GEAR DRIVE
MOUNTED ON OUTER SIDE



STAND, BRACKET AND
PROXIMITY SWITCH



PILOW BLOCKS 2"



PLASTIC SPROCKET
w/SPACERS

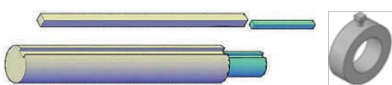
DRIVE SHAFT w/KEYWAYS



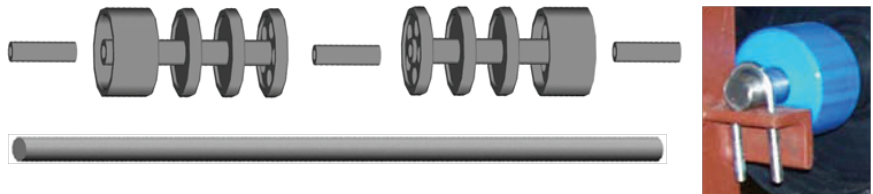
GEAR DRIVE w/
ELECTRIC MOTOR



CHAIN COUPLING w/CHAIN



SHAFTS 2-3/8"/2" w/KEYWAYS
For GEAR DRIVE



UHMW SUPPORT ROLLER for BELT w/PUSHERS w/ROUND
U BOLTS and SHAFT 3/4" and UHMW SPACERS 3/4" I.D.



STEEL SUPPORT ROLLER (w/PVC TUBING PULLED
OVER IT) w/UHMW SPACER



SHIMS

DUAL BELT CONVEYOR 4FT-MODEL - BCD4

Gear Drive Mounted on Outer sides

DUAL BELT 4FT- DRIVER SIDE

ITEM	DESCRIPTION	PART NUMBER	QTY
8	DRIVE SECTION -FRAME – w/Gear Drive Mounted on Outer Sides DRIVE SECTION –ASSEMBLY– w/Gear Drive Mounted on outer Sides	BCD4DAA BCD4DA	1 1
9	STAND&BRACKET PROXIMITY SWITCH PROXIMITY SWITCH	CN1A-CPX CN1SW	1 1
10	DRIVE SHAFT w/KEYWAYS (52-1/2” LG	BCN4BH-52-1/2	4
11	PILLOW BLOCK for DRIVE SHAFTS Pillow Block 2” - w/Screw Fastener Sets - Hex Head Cap Screw ½”-13x2 ½”lg - Flat Washer ½” I.D.x1 ¼”O.D. - Split Lock Washer ½” - Hex Nut ½”-13	- WA1WB - HHCS1213225 FW12125 SLW1/2 HN1213	8 8 16
12	PLASTIC SPROCKET w/ -SPACERS	BCN3BP BCN1BS	40
13	CHAIN COUPLING Assembly w/ -CHAIN	CC8018X2X2	4
14	GEAR DRIVES ELECTRIC MOTOR ASSEMBLY	BCN3BG	4
15	-GEAR DRIVE	BCN1BGB	4
16	- ELECTRIC MOTOR -7.5 HP, 1800 RPM w/Screw Fastener Sets ¾”-10x3 ½”lg -Hex Head Cap Screw ¾”-10x3 ½”lg -Flat Washer ¾” I.D. -Split Lock Washer ¾” -Hex Nut ¾”-10 for Gear drive	BCN1BGM07.5-1800	4 16
17	SHAFT 2-3/4”/2” for Gear Drive w/ KEYWAYS and COLLARS 2” I.D.	BCN3BGBS –2-3/4 BCN3BGBC	4 4 4
18	SUPPORT ROLLER for DRIVER Side Includes All UHMW Spacers and Shaft ¾”	BCN4RU	n
19	SHAFT for UHMW SUPPORT ROLLERS	BCN4RU2	64+2
20	ROUND U BOLTS , ¼”x3/4”x2-1/4”	UB- RO25X075X225	64+2
21	UHMW ROLLER SUPORT	BCN4RU1	32+1
22	UHMW SPACERS ¾”O.D.x1-1/2” I.D. x5”lg	BCN4RU4	96+3
24	STEEL SUPPORT ROLLER w/o PUSHERS - PASSENGER Side w/UHMW SPACERS ¾” I.D. (Optional)	BCN4PU	32+1 64+2